

 Filtered Lamp Assemblies
Ring Filters
Annunciators Indicators • Flat Filters •

- ✦ Glass Acrylic Polymer ◆
- Machining Grinding Polishing +
 - ♦ Custom Milling up to 18"x18" ♦
 - Spectroradiometric Testing +



Pynco supports our mission critical customers by utilizing the distinct skills of our team to produce filters, components, parts and devices crucial to national security. Contact us for evaluation and development of OEM compatible and custom filters essential for your time sensitive projects.

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sales@pynco.com



FILTERED LIGHTING SPECTRUM

02



FILTERING IS OUR SPECIALTY

PYNCO SPECIALIZES IN CUSTOM MANUFACTURING OF NIGHT VISION AND NIGHT VISION GOGGLE COMPATIBLE PRODUCTS, PYNCO CAN PRODUCE REPLACEMENT FILTERS OR FILTERED ASSEMBLIES TO MODIFY ORIGINAL OEM LIGHTING UNITS TO NIGHT VISION COMPATIBLE UNITS.



IF YOU HAVE A REQUIREMENT THAT IS NOT DISPLAYED IN THIS CATALOG, CONTACT OUR SALES TEAM: SALES@PYNCO.COM

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OPTICAL FILTER CATALOG 2024

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ABOUT PYNCO

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Thirty-seven years ago, James N. Seib had a vision. Jim found the need to pursue extensive research to aid the military in the development of night vision technologies. Pynco, Inc. was founded by Jim Seib to assist the military with securing beneficial filtering products required for covert military operations utilizing night vision goggles.

Nearly four decades later, Pynco NVIS lighting and



optical filters have proliferated into many United States military aircraft platforms. Our commitment to quality and continuous improvement has been at the heart of our success. Pynco has become a reliable source for custom machining of glass and acrylic, specializing in NVIS/NVG filtering. By combining advanced processes with our time-tested quality standards, Pynco excels in manufacturing time sensitive and unique products at competitive prices.

Pynco customers demand reliability. Our experience with mission critical clients has enabled Pynco to develop advanced processes and capabilities to produce trustworthy components and products used across a wide range of industries from defense to commercial manufacturing clients.

Our products are machined in-house by advanced CNC milling centers. In-house machining and spectral testing performed by our engineers enable Pynco NVIS filters to exhibit improved chromaticity, radiance and transmittance characteristics. These intricate processes benefit design changes, reduce lead times, low volume orders, precision dimensional consistency and superior spectral transmittance.

We combine a world class machining center with advanced research, precision design capabilities, skilled assembly techniques and a personal touch to provide our customers with products and services that exceed their expectations. Our capabilities are constantly expanding as we continue to utilize our teams' skills to manufacture unique products requested by our customers.

We look forward to assisting you with design plans, manufacturing and delivery questions. Contact the Pynco Sales Team: **info@pynco.com** or **sales@pynco.com**

QUALITY

Pynco's quality management system is compliant with AS9100C and ISO 9001-2008 standards.

NVIS filters are manufactured to comply with MIL-L-85762A & MIL-STD-3009. Aviation colors are certified per MIL-C-25050. We strive to meet unique customer specifications.

Our solution to customer inquiries begins with the evaluation of technical requirements, performing necessary empirical measurements and determining the best technical solution to meet client specifications. We prepare comparative technical reports to aid our customers in the selection of the best options for optimum performance.

Pynco products are inspected and shipped with a certificate of conformance. Our customers can take comfort in knowing that upon receipt, all products are ready for installation and the characteristics adhere to the required standards and specifications.

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PYNCO HISTORY

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James N. Seib

James H. Collins

Pynco is a family owned company, founded in 1987 by James N. Seib, a pioneering and entrepreneurial engineer. After studying physics in school Jim joined the government. He served as a civilian engineer at the Naval Weapons Surface Center (NWSC), Indianapolis. During his 19-year career he worked primarily as an instrumentation engineer, developing expertise in air mass instruments (barometric altimeters, rate of climb indicators, and airspeed indicators). He also performed radiation testing on Trident missile guidance and fire control electronics. From the very beginning, innovation was at the forefront of Jim's aspirations. With the help of senior physicist, James H. Collins, (a NWSC co-worker), Pynco was founded and began to develop leading edge technologies beneficial for military applications.

The failed night time rescue mission of the hostages in the 1979 Iranian hostage crisis was in part due to the lack of reliable night vision technology for U.S. military aircraft. Throughout the 1980s, the demand for the development of effective night vision compatibility for aircraft instrumentation and cockpit lighting became an important requisite for a variety of military, search and rescue, and aerospace applications. With industry leading research and development, Pynco became the first organization during this critical period to manufacture reliable night vision lighting solutions and NVIS compatible glass filters for a variety of mission critical industries.

A crucial technology refined by Pynco was electronic relay systems, reliable enough for military applications. For years the U.S. military was continuing to have issues with expensive aircraft having faulty electrical systems and battery discharges while in combat zones and remote locations. Pynco's research and development provided the technology to address this critical issue. Presently used in a wide range of aircraft, these innovative control systems monitor a variety of the aircrafts' electrical functions and regulate their resources appropriately.

For nearly four decades, Pynco has been developing technologies and manufacturing customized products that benefit the United States' national security. Pynco's origins began with the development of reliable night vision lighting and electronic relay systems for defense aerospace. Continued developments have allowed Pynco to become an industryrespected organization for the development of those filtering, night-vision and electronic related technologies.

Over the years, Pynco has become a respected manufacturer of glass products for the aerospace, biotech and commercial manufacturing industries. One unique project involved machining a glass frame for artist Daniel Clayman, of Montague Studios, designer of the 2013 National Geographic Adventurer of the Year Award, presented to Felix Baumgartner. It is a unique combination of innovation and the practical application of our product development that has propelled Pynco's reputation across multiple industries.

Following Jim Seib's untimely death in February 2008, the Seib family has provided oversight of Pynco operations. Employing a team of experienced and skilled experts, Pynco continues to use the ingenuity and proficient practices developed by our founders. Today, we aspire to develop new technologies and services while continuing to advance our manufacturing capabilities.



MACHINING CAPABILITIES & PROCESSES

Pynco specializes in manufacturing precision-machined parts from raw stock or cast materials with a full range of manual and CNC machining equipment.

Machining Capabilities

CNC Machining Grinding Lap Polishing Spherical Machining Optical Windows and Lenses Cutting and Drilling

Glass Materials

Borofloat Borosilicate Silicate Phosphate Soda-lime

Plastic Materials

Acrylic Acetal HDPE Peek PFA Polycarbonate Polystyrene PPO PTFE PVC Teflon

Aluminum (Machining Only)



Custom Machining of Glass and Plastic Materials Aluminum Machining - Housings and Components Custom Filters for Aerospace, Defense and Commercial Night Vision, Sunlight Readable and Panel Display Filters Custom NVIS, NVG and Non-NVIS Flat Optical Filters Custom NVIS and Ring and Bathtub Filters Acrylic Panels, Windows and Components

Machining

Assembly

NVIS Filtered (MS) Lamp Assemblies (Flat and Hemispherical Domes) NVIS LED FLAs Flat Optical Filters NVIS Indicators Electromagnetic Relay Systems for Military Aircraft

Technical

Filter Light Source Requirements: LED, LCD, Incandescent NVIS Sunlight Readable Annunciators & Flat Optical Filters Interference and Absorption Filters (IR, Long & Short Wave) Certified Aviation Colors per MIL-C-25050 Certified NVIS colors per MIL-L-85762A & MIL-STD-3009

Services

Spectroradiometric Measurement Service Recertification Services Research, Design and Testing Services

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MACHINING · GRINDING · POLISHING

Pynco has a documented history of custom in-house fabrication of a variety of glass and plastic materials. If customers have a drawing or an idea, Pynco may be able to manufacture precision products per their custom requirements in a timely manner.

Our grinding and polishing glass processes are completed in-house. We are able to produce specialized thicknesses required for custom filters designed to meet our customers' specifications.

Common filter thicknesses are as follows:

1mm (.040"), 1.5mm (.060"), 2mm (.080")

Pynco also produces filters with diffusing characteristics as specified by customer requirements.

Most machining processes can be completed with a precision +/- .005" tolerance.

Contact a Pynco representative today for pricing and custom options.



OPTICAL FLAT GLASS FILTERS



Pynco manufactures a variety of custom optical interference and absorption filters. Our high performance flat glass Night Vision filters are designed with superior color and NVIS radiance in order to meet military specifications listed in MIL-STD-3009. Aside from flat NVIS filters, our offerings include Infrared (IR), Long Wave Pass (LWP) and Short Wave Pass (SWP) filters. We can fabricate monolithic filters, as well as multi-layer filters that combine various optical properties. With our advanced testing and measurement capabilities and our precision machining experience, Pynco can produce superior filters with very tight tolerances. Reference our flat glass filter options on page 23.



INVENTORY MANAGEMENT

Pynco's inventory management process is a decisive benefit for our customers. Pynco takes customer service, inventory control and lead times very serious. We strive to improve our processes and performance to enable efficient and timely delivery of products to our customers.

Pynco can organize production and inventory control to make sure we have specific products in stock to meet the needs of customers ordering specific parts on a regular basis or for future delivery requirements. If an unplanned emergency arises and a customer needs product overnight, we try to have you covered.

Imagine...ordering NVIS filters and having them arrive on your dock the very next day. Can your current optical filter supplier do that?





ASSEMBLY

Pynco's experienced assembly team has been assembling customized products to meet customer specifications. This experience, combined with our quality control and streamlined processes will allow for fast, reliable service.

We assemble our in-house manufactured parts for customized applications. Our manufacturing and assembly personnel take great pride in meeting customer expectations, specifications and delivery requirements.

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V

TESTING & MEASUREMENT

10

In the world of optics, research, design and testing are crucial steps during the development of customized products. Pynco has an in-house optics laboratory. From product development to the final inspection, our experts provide the answers to fulfill the wishes of our most demanding clients. Our sales team and engineers work directly with customers to assist with research and design plans, manufacturing and assembly.







* Image taken from Wikipedia.org

Measurement Tool: The OL 750-D Spectroradiometer enables turnkey measurements of aircraft display and lighting compatibility with night vision systems (NVIS), such as night vision goggles to MIL-L-85762A and MIL-STD-3009.

Application Type: NVIS compatibility, Aircraft lighting and display (cockpit and external)

Spectral Range: 380 - 930nm

Spectroradiometric Measurements:

Chromaticity Photometric Transmission (%Y) Luminance (fL) Radiance (W/ (sr * mm²)) Irradiance (W / mm²) Transmittance Reflectance Mean Spherical Candle Power (MSCP) Recertification

Light Sources Include:

LED, LCD, Incandescent



Incandescent

NVIS Filter Options for Incandescent Illumination

Pynco uses a schema to help our customers organize our most common filters and related assemblies. This page displays general part number options for NVIS filters with and without subminiature assemblies. Assembly options are displayed in the legends on the right. For specific assembly options, reference the appropriate page later in this catalog.

Our sales team is also ready to review customer drawings to help determine our best component match for your application.

NVIS FILTERED ASSEMBLIES

- 1) SIZE.....Select a sub-miniature package width (T-1, T-3¹/₄, etc.)
- 2) FORM.....Choose a filter shape / form-factor (Flat Top or Hemispherical Dome)
- 3) BASE......Select a connector option (Midget Flange, Bayonet, etc.)
- 4) COLOR.....Select one of our NVIS color options
- 5) FINISH......Polished, Unpolished, Outer Polish only, etc.
- 6) VOLTAGE.....Choose the appropriate Voltage
- 7) CURRENT.....Choose the appropriate Amperage

Sample Part using the schema at right: T134-HD-MF-GB-P-28v-20mA

(T-1 ¾ / Hemispherical Dome / Midget Flange / Green B / Polished / 28 Volts / 20 mA)

NVIS RING FILTERS

- 1) FORM.....Choose the filter shape / form-factor (Ring filter, Bathtub, etc.)
- 2) COLOR......Select one of our NVIS color options
- 3) FINISH......Polished, Unpolished, Outer Polish only, etc.
- 4) **HEIGHT**......The height of the filter (in 0.001")
- 5) ODThe "Outer Diameter" or width of the filter (in 0.001")

Note:For capped filters, add AL (for aluminum) or SS (for stainless steel) at the end **Note:**For "Bathtub" filters, OD will be replaced with two qualifiers "Length" and "Width" **Note:**All dimensions are (+0.000" / -0.005") in tolerance, unless otherwise specified

Sample Part using the schema at right: **RF-GB-P-240-210** (Ring Filter / Green B / Polished / .240" in height / .210" in diameter)

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PART NUMBER LEGEND

1)	BASE SIZE
T1	T-1 (3mm)
T134	T-1¾ (5mm)
T314	T-3 ¹ /4
2)	FORM FACTOR
RF	Ring Filter
HD	Hemispherical Dome
FD	Flat Glass Dome
BT	Bathtub
3)	BASE OPTIONS
BP	Bi-Pin
BAY	Bayonet
GW	Gull Wing (Type II)
IBP	Integral Bi-Pin
MF	Midget Flange
MG	Midget Groove
SM	Sub Midget
WL	Wire Lead (Type I)
4)	NVIS COLOR
GAL	Green A (Low)
GAM	Green A (Mid)
GAU	Green A (Upper)
GB	Green B
YB	Yellow (Class B)
W	White
WNF	White (NVIS Friendly)
WHT	White (High Transmission)
5)	FINISH
Р	Polished (both sides)
U	Unpolished (both sides)
OP	Outer Polish (only)

6) VOLTS	CURR	7) CURRENT mA	
5	20	21	
14	24	60	
28	115	125	

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PYNCO PART NUMBERS OPTIONS

LED Lighting

NVIS Filter Options for LEDs & Indicators

Pynco uses a schema to help our customers organize our most common filters and related assemblies. This page displays general part number options for NVIS filters with and without subminiature assemblies. Assembly options are displayed in the legends on the right. For specific assembly options, reference the appropriate page later in this catalog.

Our sales team is also ready to review customer drawings to help determine our best component match for your application.

- 1) SIZE......Select a sub-miniature package (T-1³/₄)
- 2) FORM.....Choose a form-factor (Ring Filter, Bathtub, etc...)
- 3) BASE......Select a lead option (Thru-Hole, Bayonet, Midget Flange, etc...)
- 4) COLOR.....Select one of our NVIS or NVG color options
- 5) FINISH......Polished, Unpolished, Outer Polish only, etc...
- 6) VOLTAGE......Choose the appropriate Voltage

Note: For all LED current (mA) ratings, see the specific part description page

Sample Part using the schema at right: **T134-HD-MF-LGB-P-28v**

(T-1 ³/₄ / Hemispherical Dome / Midget Flange / LED Green B / Polished / 28 Volts)

NVIS Indicators w/ Assemblies

- 1) FORM......Indicator Aluminum Housing, Flanged Top Housing, etc...
- 2) BASE.....Options include: Thru-Hole, Wire Lead
- 3) COLOR......Select one of our NVIS or NVG color options
- 4) FINISH......Polished, Unpolished, Outer Polish only, etc...
- 5) **HEIGHT**.....The Height of the part
- 6) **DIAMETER**......The Width of the part

Note: Contact Pynco for customized indicator assemblies

Sample Part using the schema at right: AH-TH-LGB-P-320-180

(Aluminum Housing / Thru-Hole / LED Green B / Polished / Height / Diameter)

PART NUMBER LEGEND

1)	BASE SIZE
T134	T-1¾ (5mm)

2)	FORM FACTOR
HD	Hemispherical Dome
FD	Flat Glass Dome
AH	Aluminum Housing
FTH	Flanged Top Housing
FBH	Flanged Base Housing
WBH	Wide Base Housing

3)	BASE OPTIONS
TH	Thru-Hole
IBP	Integral Bi-Pin
MF	Midget Flange
MG	Midget Groove
WL	Wire Terminal (Type I)

4)	NVIS COLORS
LGAL	Green A (Low)
LGAM	Green A (Mid)
LGB	Green B
LYB	Yellow (Class B)
LW	White
LWV	NVG White
LRNF	Red (NVIS Friendly)

5)	FILTER FINISH
Р	Polished (both sides)
U	Unpolished (both sides)
OP	Outer Polish (only)

6) VOLTS
5
14
28

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NVIS COLOR OPTIONS

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NVIS Filter Color Information

NVIS Green 'A' (Low) - (Lowest on the u' v' scale) Used for cockpit information and status indicators. Reference our Standard Green 'A' color data on page 14.

NVIS Green 'A' (Mid) - (Middle on the u' v' scale) offering lower transmission than the standard Green 'A', while offering higher transmission than Intruder Green 'A' Upper. Reference the Intruder Green 'A' Mid color data on page 15.

NVIS Green 'A' Intruder (Upper) - (Highest on the u' v' scale) offering the lowest transmission of the three Green 'A' color options. Reference the Intruder green 'A' Upper color data on page 16.

NVIS Green 'B' - Originally designed for it's sunlight readability and higher color and luminance contrast. Currently Used for Status indicators and information. Reference our Green 'B' color data on page 17.

NVIS Yellow (Class A) - Used for cockpit warning, caution and status indicators. Only used as a flat filter. Class A is more sensitive because of the extended response from the visible to the NIR region. Reference Yellow Class A color data on page 18.

NVIS Yellow (Class B) - Used for cockpit warning, caution and status indicators. Commonly used as a flat filter, rarely used as a ring or bathtub filter. Class B includes less response in the visible light region. Reference our Yellow B color data on page 19.

NVIS White - This MIL-SPEC NVIS compliant filter meets MIL-STD-3009 color and radiance requirements and is used for workstation illumination, status indicators and general information.

NVG White - This NVIS compatible filter is also used for workstation illumination, status indicators and general information. It meets NVIS radiance requirements, but does not meet the chromaticity requirements of the military standard. The color location would be just outside of the NVIS White color region. Reference our NVG White color data on page 20.

NVIS Friendly White - This filter is just outside military specifications because of its increased NVIS radiance. Our 'Friendly White' is still NVG compatible, while providing higher transmittance for unique applications where MIL specs are not required. Reference our NVIS Friendly White color data on page 21.

NVIS Friendly White HT - This filter offers an even higher transmission than our 'NVIS Friendly White' filter while still maintaining NVG compatibility. Reference our NVIS Friendly White (HT) color data on page 21.

NVIS Red - NVIS Red is used for warning indicators and status indicators. Reference our NVIS Red color data on page 22.

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Green 'A' (Low)

Incandescent

	Chromaticity		Photopic Transmission	NVIS Radiance	
Light Source	u'	v'	Y(%)	NRA	NR _B
Incandescent (CCT=2200K)	0.100	0.524	17.6	6.50E-11	4.70E-12







LED





	Chromaticity		Photopic Transmission	NVIS Radiance	
Light Source	u'	\mathbf{v}'	Y(%)	NRA	NR _B
White LED (CCT=6815K)	0.105	0.521	18.7	5.30E-11	3.80E-12
Nichia NSSW100DT White LED	0.106	0.536	17.8	5.60E-11	4.10E-12



Incandescent

Green 'A' (Mid)

	Chromaticity		Photopic Transmission	NVIS F	NVIS Radiance	
Light Source	u'	v'	Y(%)	NRA	NR _B	
Incandescent (CCT=2200K)	0.099	0.544	16.8	6.70E-11	4.50E-12	





LED







	Chromaticity		Photopic Transmission	NVIS Radiance	
Light Source	u'	v'	Y(%)	NRA	NR _B
White LED (CCT=6815K)	0.100	0.544	17.1	5.00E-11	3.50E-12
Nichia NSSW100DT White LED	0.102	0.555	16.4	5.30E-11	3.80E-12

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Green 'A' Intruder (Upper)

Incandescent

	Chromaticity		Photopic Transmission	NVIS Radiance	
Light Source	u'	v'	Y(%)	NRA	NR _B
Incandescent (CCT=2200K)	0.095	0.557	11.5	5.60E-11	4.00E-12



Wavelength (nm)

0.600 0.575 0.550 V 0.525 0.500 0.475 0.025 0.050 0.075 0.100 0.125 0.150 V

NVIS GREEN A COLOR CHART (Incandescent)



Green 'A' Filter Options

Pynco manufactures three MIL SPEC versions of NVIS Green A. The original Standard Green A will offer the highest transmission, while the Intruder series will provide a deeper green filter color. Our Upper Intruder filter provides additional compatibility with comparable filters across the industry.



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Incandescent

Green 'B'

	Chromaticity		Photopic Transmission	NVIS R	ladiance
Light Source	u'	\mathbf{v}'	Y(%)	NRA	NR _B
Incandescent (CCT=2200K)	0.114	0.570	12.4	1.10E-10	1.60E-11







LED





	Chromaticity		Photopic Transmission	NVIS I	Radiance
Light Source	u'	\mathbf{v}'	Y(%)	NRA	NR _B
White LED (CCT=6815K)	0.117	0.571	17.2	8.90E-11	9.40E-12
Nichia NSSW100DT White LED	0.121	0.574	16.9	9.60E-11	1.10E-11

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Yellow (Class A)

Incandescent

	Chromaticity		Photopic Transmission	NVIS Radiance	
Light Source	u'	v'	Y(%)	NRA	NRB
Incandescent (CCT=2200K)	0.275	0.558	34.0	1.15E-07	









Yellow (Class B)

Incandescent

	Chromaticity		Photopic Transmission	NVIS R	adiance
Light Source	u'	v'	Y(%)	NRA	NR _B
Incandescent (CCT=2200K)	0.217	0.565	16.0	-	6.3E-8



	Chromaticity		Photopic Transmission	NVIS I	Radiance
Light Source	u'	\mathbf{v}'	Y(%)	NRA	NR _B
White LED (CCT=6815K)	0.215	0.565	22.9	-	9.60E-8
Nichia NSSW100DT White LED	0.215	0.565	22.9	-	9.60E-8

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NVG White

Incandescent

	Chromaticity		Photopic Transmission	NVIS Radiance	
Light Source	u'	v'	Y(%)	NRA	NR _B
Incandescent (CCT=2200K)	0.139	0.535	29.6	7.00E-10	8.80E-11





LED

NVIS White Transmittance Curve

550

Wavelength (nm)

750

NVG WHITE COLOR CHART (Incandescent) 0.600 0.575 0.550 0.525 V 0.500 0.475 0.450 0.425 0.225 0.250 0.125 0.150 0.175 U 0.200

Blue Region: RTCA DO-275; White Boundary: MIL-STD-3009



Blue Region: RTCA DO-275; White Boundary: MIL-STD-3009

	Chromaticity		Photopic Transmission	NVIS Radiance	
Light Source	u'	v'	Y(%)	NRA	NR _B
White LED (CCT=6815K)	0.140	0.507	40.0	4.80E-10	6.60E-11
Nichia NSSW100DT White LED	0.143	0.525	39.1	5.70E-10	7.50E-11

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350

8.00E-01 6.00E-01 4.00E-01 2.00E-01 0.00E+00

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NVIS Friendly White

	Chromaticity		Photopic Transmission	NVIS Radiance	
Light Source	u'	\mathbf{v}'	Y(%)	NRA	NR _B
Incandescent (CCT=2200K)	0.179	0.538	45.5	4.10E-9	1.30E-9



Incandescent

High Transmission

Incandescent

NVIS Friendly White NVIS Radiance Curve

550

650

Wavelength (nm)

750



Blue Region: RTCA DO-275; White Boundary: MIL-STD-3009

NVIS Friendly White HT



5.00E-07 4.00E-07

1.00E-07

0.00E+00

350

450

NVIS Radiance 3.00E-07 2.00E-07



Blue Region: RTCA DO-275; White Boundary: MIL-STD-3009

	Chromaticity		Photopic Transmission	NVIS Radiance	
Light Source	u'	v'	Y(%)	NRA	NR _B
Incandescent (CCT=2200K)	0.203	0.540	53.9	1.10E-8	5.10E-9

850

950

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NVIS Red

Incandescent

	Chromaticity		Photopic Transmission	NVIS Radiance	
Light Source	u'	\mathbf{v}'	Y(%)	NRA	NR _B
Incandescent (CCT=2200K)	0.412	0.538	9.7	-	7.15E-8









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	Chrom	naticity	Photopic Transmission	NVIS Radiance	
Light Source	u'	V	Y(%)	NRA	NRB
White LED (CCT=6000K)	0.451	0.532	6.0	54 -	1.05E-07
Nichia NSSW100DT White LED	0.445	0.533	5.6	10	9.10E-08

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PYNCO OPTICAL FILTER OPTIONS

Optical Flat Glass Filter Options

To order Optical Flat Filters, Pynco will need to know the dimensional constraints including thickness, width and length (or diameter for round flat filters). Aside from dimensional characteristics, the second aspect is choosing the appropriate optical filter or combination. Samples of optical and NVIS filter options are displayed below As mentioned, many of these filters can be combined for custom applications. Other options may include etching, legends, metalized edges, edge wrapping etc.

Colored Filter Options

NVIS Green A (Low) NVIS Green A (Mid) NVIS Green A (Upper) NVIS Green B NVIS Yellow (Class A) NVIS Yellow (Class B) NVIS White NVIS Red

NVG Green A, not MIL-SPEC NVG Green B, not MIL-SPEC NVG Yellow, not MIL-SPEC NVG Red, not MIL-SPEC NVG White, not MIL-SPEC

Aviation Green, Aviation Yellow Aviation Red Aviation White Aviation Blue

IPL Red, IPL White Air Force Blue / White

Light Sources: LED, LCD, Incandescent Surface Quality: 80-50

Optical Filter Options

Absorption Filters Anti-Reflection **Bandpass Filters High Contrast High Brightness** ITO Interference Filtering - Short Wave Pass Filters - Long Wave Pass Filters Metallic Coatings Military Spec Compliant Filters Neutral Density Notch Filtering **NVG Compatible Filters NVIS Compatible Filters** Sunlight Readability VIS / NIR Applications

More Options

Diffused Surfaces Edge Wrapping Etching Legends Metalized Edges Polished Surfaces

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CUSTOMIZED OPTIONS, PRICING AND LEAD TIMES.

Monolithic Thickness Options

Flat Filters - Incandescent

NVIS Green A (Low)		NVIS Green B	
			-
1.0 mm	0.040"	1.0 mm	0.040"
1.5 mm	0.059"	1.5 mm	0.059"
2.0 mm	0.080"	2.0 mm	0.080"
2.5 mm	0.098"	2.5 mm	0.098"
3.0 mm	0.118"	3.0 mm	0.118"
4.0 mm	0.157"		
		NVIS White	
NVIS Green A	<u>(Mid</u>)		
		1.0 mm	0.040"
1.0 mm	0.040″	2.0 mm	0.080"
1.5 mm	0.059″		
2.0 mm	0.080"	NVIS Yellow (Class B)
3.0 mm	0.118"		
	<i></i> .	1.0 mm	0.040"
NVIS Green A	(Upper)	1.5 mm	0.059"
4.0	0.040"	2.0 mm	0.080"
1.0 mm	0.040″	2.5 mm	0.098"
		3.0 mm	0.118

Flat Filters - LED

NVIS Green A (Low)

1.0 mm 0.040" 2.0 mm 0.080"

NVIS Green A (Mid)

2.0 mm 0.080"

NVIS Green B

2.0 mm 0.080"

NVIS White

1.0 mm0.040"1.5 mm0.059"2.0 mm0.080"

NVIS Yellow (Class B)

2.0 mm 0.080"





SPECIALTY NVIS GLASS

P10300 MATERIAL

Often referred to as 'High Performance Green', this material is designed for an LED source with a peak wavelength of 568 nm. Commonly used with dot-matrix and alpha-numeric displays, the P10300 filtering lies between NVIS Green-B and NVIS-Yellow, while the NRA is well within spec and Sunlight Contrast is marginal.

P9200, P9300, P9400 MATERIAL

These materials were developed to provide a high transmission Class A NVIS-Yellow performance using an incandescent source of 2100 Kelvin. The three filtering options differ in their respective color locations in the NVIS Yellow region: P9200 being on the far left, P9300 in the middle and P9400 on the far right. P9200 is preferable for annunciators and P9400 for warning indicators. When needed, Sunlight Readability is an added option that can be considered.

P8700 MATERIAL

This material provides Class A NVIS-Yellow performance for Warning Indicators using an LED source whose peak wavelength is 568 nm. It is an absorption filter and is therefore not subject to off -axis color shifting. It provides some degree of Sunlight Readability without the use of any addition-al components.

P6700, P8100 MATERIAL

The P6700 and P8100 materials are the basis for Class B NVIS-Red Warning Indicators when used with an incandescent lamp of 2100 Kelvin. P8100 sometimes has a slightly higher u' value, otherwise, performance of the two is essentially identical. They are not Sunlight Readable as-is, but the option can be added.

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NVIS Color	Part Number		f) l	Polishing Options
Green A (Low)	AH-TH -LGAL- P-320-180		Р	Polished (both sides)
Green A (Mid)	AH-TH -LGAM- P-320-180			
Yellow (Class B)	АН-ТН -LYB- Р-320-180			
White	АН-ТН -LW- Р-320-180			
Red	АН-ТН -LR- Р-320-180			

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified

* This LED indicator assembly will operate at 20mA in current, current (mA) ratings are approximate

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* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified

* LED Wide Base indicator assemblies will operate at 4mA in current, current (mA) ratings are approximate



LED INDICATOR - THREADED BASE

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LED Lighting







Indicator with Wired Lead

Part Number Example (TB-WL-LGB-15-545-250)					
Form	Base	Color	l) Length	Height	Diameter
TB	WL	LGB	15	545	250

NVIS Color	Part Number
Green B	TB-WL- LGB-1- 545-250
Yellow (Class B)	TB-WL- LYB-1 -545-250
White	TB-WL- LW-1-545-25 0
Red	TB-WL- LR-1 -545-250

l) Lead Length				
6	6 inch wired lead			
12	12 inch wired lead			
15	15 inch wired lead			

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified

* This LED indicator assembly will operate at 20mA in current, current (mA) ratings are approximate

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PRESS-TO-TEST INDICATOR (MS25041)

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LED Lighting



MS25041 full assembly photo for Reference







Press-to-Test (Cap Dimension Options)

Part Number Example (PTT-T134-LGB-3-D-P-650)						
Form	Base	Color	t)Terminal	d)Dimmer	f) Finish	OD
PTT	T134	LGB	3	D	Р	650

NVIS Color	Part Number
Green B	PTT-T134 -LGB-t-d-f- 650
Yellow (Class B)	PTT-T134 -LYB-t-d-f- 650
White	PTT-T134 -LW-t-d-f- 650
Red	PTT-T134 -LR-t-d-f- 650

t) Midget Flange Base		
3	Three Terminal	
4	Four Terminal	

d) Dimmer		
D	Dimmable	
Ν	Non-Dimmable	

f) NVIS Filter Options		
Р	Standard Polished	
AR	Anti Reflection	
MF	Matte Finish (inside), polished (outside)	
SR	Sunlight Readable	

* Midget Flange T- $1\frac{3}{4}$ base with an LED.

* Contact a Pynco representative for Legend' options. Indicator Cap' also sold as a standalone item.

- * All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.
- * An LED indicator assembly will operate at 20mA in current, current (mA) ratings are approximate.



	f) NVIS Filter Options
Р	Standard Polished
AR	Anti Reflection
MF	Matte Finish (inside), polished (outside)
SR	Sunlight Readable

* Midget Flange T-3¹/₄ base with an LED. Non-dimmable version O.D. will be 0.760" (see the illustration).

* Contact a Pynco representative for Legend' options. Indicator Cap' also sold as a standalone item.

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

PTT-T314-LR-t-d-f-755

* An LED indicator assembly will operate at 20mA in current, current (mA) ratings are approximate.

Red



RING FILTERS

I n c a n d e s c e n t

EXAMPLE: Ring Filter with Cap (Heat-Sink)





Part Number Example (RF-GB-P-140-210)				
Form	Color	f) Finish	YYY) OAL	ZZZ) OD
RF	GB	Р	140	210

NVIS Color	Part Number
Green B	RF- GB-f-YYY-ZZZ
Green A (Low)	RF- GAL-f-YYY-ZZZ
Green A (Mid)	RF- GAM-f-YYY-ZZZ
Green A (Upper)	RF- GAU-f-YYY-ZZZ
Yellow (Class B)	RF-YB-f-YYY-ZZZ
NVG White	RF -W-f-YYY-ZZZ
Friendly White	RF-WNF-f-YYY-ZZZ
Friendly White (HT)	RF-WHT-f-YYY-ZZZ

f) Polishing Options		
Р	Polished	
U	Unpolished	

Common Dimesions		
OAL YYY	OD ZZZ	
140	210	
145	245	
155	190	
160	255	

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

* Product dimensions include 0.005" aluminum cap.

* For capped filters, add AL (for aluminum) suffix at the end (Example: RF-GB-P-140-210-AL).

* For customized dimensions that are not listed, contact a Pynco representative to discuss your options.

* 'Friendly White' filters are standard brightness. Friendly White (HT) equals high transmission.

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NVIS Color	Part Number
Green B	BT- GB-f-XXX-YYY-ZZZ
Green A (Low)	BT- GAL-f-XXX-YYY-ZZZ
Green A (Mid)	BT-GAM-f-XXX-YYY-ZZZ
Green A (Upper)	BT-GAU-f-XXX-YYY-ZZZ
Yellow (Class B)	BT-YB-f-XXX-YYY-ZZZ
White	BT-W-f-XXX-YYY-ZZZ
Friendly White	BT-WNF-f-XXX-YYY-ZZZ
White (HT)	BT-WHT-f-XXX-YYY-ZZZ

f) Polishing Options		
P Polished		
U	Unpolished	

Common Dimensions			
Height XXX	Width YYY	Length ZZZ	
105	218	366	
125	218	366	
120	258	408	
180	258	408	

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

* For capped filters, add SS (for stainless steel) at the end (Example: BT-GB-P-180-258-408-SS).

* Stainless steel caps are 0.006" nominal.

* For customized dimensions that are not listed, contact a Pynco representative to discuss your options.

* 'Friendly White' filters are standard brightness. Friendly White (HT) equals high transmission.



FILTERED LAMP ASSEMBLIES (FLAs)

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Incandescent





Part Number Example (RF-WL-GB-P-185-210-28v-20mA)							
Form	b) Base	Color	f) Finish	YYY) OAL	ZZZ) OD	v) Voltage	mA) Current
RF	WL	GB	Р	185	210	28v	20mA

NVIS Color	Part Number Options	Common Dimensions	
Green B	RF-b-GB-f-YYY-ZZZ-v-mA	YYY) OAL	ZZZ) OD
Green A (Low)	RF-b-GAL-f-YYY-ZZZ-v-mA	185	210
Green A (Mid)	RF-b-GAM-f-YYY-ZZZ-v-mA	100	245
Green A (Upper)	RF-b-GAU-f-YYY-ZZZ-v-mA	190	245
Yellow (Class B)	RF-b-YB-f-YYY-ZZZ-v-mA		255
Friendly White	RF-b-WNF-f-YYY-ZZZ-v-mA		280
Friendly White (HT)	RF-b-WHT-f-YYY-ZZZ-v-mA		200

b) Base Options		
GW	Gull Wing (Type I)	
WL	Wire Lead (Type II)	
BP	Bi-Pin	

f) Polishing Option		
Р	Polished	
U	Unpolished	

v) Voltage	mA) Current Options
5	20, 60, 75, 115, 125
14	40
28	20

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

* For customized dimensions that are not listed, contact a Pynco representative to discuss your options.

* Product dimensions include 0.005" aluminum cap.

* Current (mA) ratings are nominal.



* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

* T-1 replacement assemblies are only sold with a Flat Glass Dome filter and Wire Leads (Type I).

* Available with Bi-Pin lead (pin diameter: 0.016 nominal, spacing: 0.050 nominal) - Reference Bi-Pin lead on page 36.

* Current (mA) ratings are nominal.

* 'Friendly White' filters are standard brightness. Friendly White (HT) equals high transmission.

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* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

T1LG-FD-WHT-f-v-mA

* T-1 direct replacement assemblies (long) are only sold with a Flat Glass Dome filter and Wire Leads (Type I).

* Current (mA) ratings are nominal.

Friendly White (HT)

* 'Friendly White' filters are standard brightness. Friendly White (HT) equals high transmission.

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Р

U

Friendly White	T1SB-FD -WNF-f-v-mA	
Friendly White (HT)	T1SB-FD-WHT-f-v-mA	

T1SB-FD-GAM-f-v-mA

ing Options	v) voltage	IIIA) Current Option
Polished	5	20, 60, 75, 115, 125
Unpolished	14	40
	28	20

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

* T-1 replacement assemblies are only sold with a Flat Glass Dome filter and Wire Leads (Type I).

* Note: The "T-1 Substitute" has a wider diameter than the standard T1 diameter.

* Current (mA) ratings are nominal.

Green A (Mid)

* 'Friendly White' filters are standard brightness. Friendly White (HT) equals high transmission.

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T-1 DIRECT REPLACEMENT - BI-PIN

Incandescent



Replacement with Bi-Pin Leads



Part Number Example (T1BP-FD-GAM-P-5v-115mA)					
Size	Form	Color	f) Finish	v) Voltage	mA) Current
T1BP	FD	GAM	Р	5v	115mA

NVIS Color	Part Number
Green A (Mid)	T1BP-FD- GAM- P-5v-115mA
Friendly White	T1BP-FD- WNF- P-5v-115mA
Friendly White (HT)	T1BP-FD- WHT- P-5v-115mA

f) Polishing Options			
Р	Polished		

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

* This T-1 replacement includes Bi-Pin leads instead of the typical Wire Leads (Type I).

* Current (mA) ratings are nominal.

* 'Friendly White' filters are standard brightness. Friendly White (HT) equals high transmission.



* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

* Current (mA) ratings are nominal.

* 'Friendly White' filters are standard brightness. Friendly White (HT) equals high transmission.



NVIS Color	Part Number Options
Green B	T134-HD-BP -GB- P -v-mA
Green A (Low)	T134-HD-BP -GAL- P -v-mA
Green A (Mid)	T134-HD-BP -GAM- P -v-mA
Friendly White	T134-HD-BP -WNF- P -v-mA
Friendly White (HT)	Т134-HD-BP -WHT- P -v-mA

f) Polishing	Options
--------------	---------

P Polished (both sides)

v)Voltage	mA)Current
5	115
14	65
28	24

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

* Current (mA) ratings are nominal.

* 'Friendly White' filters are standard brightness. Friendly White (HT) equals high transmission.



NVIS Color	Part Number
Green B	Т134-HD-MG -GB- Р -v-mA
Green A (Low)	T134-HD-MG -GAL- P -v-mA
Green A (Mid)	T134-HD-MG -GAM- P -v-mA
Yellow (Class B)	Т134-HD-MG -YB- Р -v-mA
Friendly White	T134-HD-MG -WNF- P -v-mA
Friendly White (HT)	T134-HD-MG -WHT- P -v-mA

|--|

P Polished (both sides)

v)Voltage	mA)Current
5	60
14	40
28	24

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

* Current (mA) ratings are nominal.

* 'Friendly White' filters are standard brightness. 'Friendly White (HT)' equals high transmission.



* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

T134-HD-MF-YB-P-v-mA

T134-HD-MF-WNF-P-v-mA

T134-HD-MF-WHT-P-v-mA

* Current (mA) ratings are nominal.

* 'Friendly White' filters are standard brightness. Friendly White (HT) equals high transmission.

Yellow (Class B)

Friendly White

Friendly White (HT)



* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.

* T-31/4 assemblies normally use the Bayonet base connector. Contact Pynco for customized options.

* T-31/4 assemblies operate at 28 volts and 85 mA in current.

* 'Friendly White' filters are standard brightness, (HT) equals high transmission.

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<mark>Incandescent</mark>







Part Number Example (HD-WL-LGB-P-250-215)					
Form	Base	Color	f) Finish	Height	Diameter
HD	WL	GB	Р	250	215

NVIS Color	Part Number
Green B	HD-WL- GB -P-250-215
Green A (Mid)	HD-WL- GAM -P-250-215
White	HD-WL- W -P-250-215

f) Polishing Options	
Р	Polished (both sides)

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified

* For customized dimensions that are not listed, contact a Pynco representative to discuss your options



PTT

T134

GB

NVIS Color	Part Number
Green B	PTT-T134 -GB-t-d-f- 650
Yellow (Class B)	PTT-T134 -YB-t-d-f- 650
White	PTT-T134 -W-t-d-f- 650
Red	PTT-T134 -R-t-d-f- 650

t) Midget Flange Base				d)
3	Three Terminal		D	D
4	Four Terminal		Ν	N

3

d) Dimmer			
D	Dimmable		
Ν	Non-Dimmable		

Р

650

	f) NVIS Filter Options
Р	Standard Polished
AR	Anti Reflection
MF	Matte Finish (inside), polished (outside)
SR	Sunlight Readable

D

* Midget Flange Base with a T-1³/₄ Incandescent Lamp.

* Contact a Pynco representative for 'Legend' options. 'Indicator Cap' also sold as a separate item.

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.



* Midget Flange Base with a T-31/4 Incandescent Lamp. Non-dimmable version O.D. will be 0.760" (see illustration).

* Contact a Pynco representative for 'Legend' options. 'Indicator Cap' also sold as a standalone item.

* All dimensions are in 0.001", and (+0.000 / -0.005) in tolerance, unless otherwise specified.



CUSTOM MACHINED PRODUCTS

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Pynco excels in the fabrication of glass and plastic materials. With 34 years of experience serving multiple industries, we have the time tested processes to manufacture and deliver mission critical items to meet our customers' requirements.



- Borofloat
- Borosilicate
- Silicate Phosphate
- Soda-lime
- Polymers
- Polycarbonates
- Acrylics



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- <u>Absorption Filter</u>: These filters operate by attenuation of light through the absorption of specific wavelengths, so that spectral performance is a function of the physical thickness of the filter and the amount of dye present in the glass.
- <u>Acrylic</u>: A clear high grade plastic material made primarily from petroleum. At half the weight, acrylic is seventeen times stronger and more impact resistant than glass. Cell cast acrylic is easily machined and polished, and ideal for optical windows and panel blanks. Unlike other materials, scratches in acrylic can be buffed out.
- **<u>AR Coating</u>**: An anti-reflection (AR) coating is a type of optical coating applied to the surface of lenses and other optical devices to reduce reflection. This improves the efficiency of the system since less light is lost.
- <u>CCT (Correlated Color Temperature)</u>: Color temperature in lighting refers to the tone of "white" light that is emitted from a light source. <u>CCT</u> defines the color appearance of a white <u>LED</u>, and is defined in degrees Kelvin; a warm light, is around 2700K, moving to neutral white at around 4000K, and to cool white at 7000K or more.
- **<u>CIE Color Coordinate System</u>**: The fundamental definitions of color are expressed in terms of the "standard observer" and coordinate system adopted by the International Commission on Illumination (C.I.E.) at Cambridge, England, in 1931 and published in the Journal of the Optical Society of America, Vol. 23, page 359, October 1933. Wherever chromaticity coordinates (x, y, z) appear in this document, they relate to this system. The CIE 1976 uniform chromaticity scale (UCS) diagram is the CIE 1931 chromaticity diagram redrawn with the x and y axes subjected to a linear transformation as defined in CIE Publication 15, Supplement 2, 1978.
- **<u>Chromaticity</u>**: An objective specification of the quality of a <u>color</u> regardless of its <u>luminance</u>. These values can include x,y coordinates (CIE1931) or u',v' coordinates (CIE1976).
- <u>Class A NVIS</u>: Class A NVIS is not compatible with red cockpit lights because of the overlap between the spectrum of red light and the sensitivity of Class A NVIS.
- <u>**Class B NVIS</u>**: Class B NVIS is compatible with NVIS Red and therefore is compatible with properly filtered red lights and color electronic displays that meet the requirements.</u>
- **Class C NVIS**: Some aircraft have a heads up display (HUDs) that use a hologram as the reflective element in the combining glass. Holograms typically work with only one wavelength of light. This feature can be used to improve the efficiency and see-through clarity of the HUD, but it means the light coming from the HUD is concentrated at one wavelength. Since this wavelength is in the green part of the spectrum and is blocked by the minus blue filter in the NVIS, it is nearly impossible to see a holograph HUD with Class A or B NVIS. Consequently, modified NVIS have been built and tested which have a "notch" or "leak" in the green part of the spectrum. The Class C filter is sometimes called the "leaky green" filter.



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- **<u>Coatings</u>**: Multi-layer films which are applied by vacuum deposition methods to alter the optical characteristics of the substrate on which they are deposited.
- <u>Compatible Interior Lighting</u>: The aircraft interior lighting that provides acquisition of aircraft interior information with the unaided eye without degrading the image intensification capabilities of the NVIS during night flight operations.
- **<u>Compliant</u>**: A device that can be used with night vision goggles while also meeting MIL SPEC requirements.
- <u>Contrast</u>: The amount of emitted light from an illuminated or non-illuminated display compared to the ambient illuminance.
- <u>Covert</u>: IR lights or lights that are typically filtered so they are not visible to the naked eye beyond 20 – 30 feet. These lights may be intended to provide illumination so that NVIS will work without adequate natural light. (The observer uses infrared to provide adequate illumination for the goggle. Infrared is needed when it is too dark for the goggle to work properly.)
- <u>Crewstation or Compartment</u>: Per MIL-STD-3009, all military crew member work stations or compartments, within the aircraft, are required to use NVIS in the performance of duties.
- **<u>Diffuser</u>**: A device that diffuses or spreads out or scatters light in some manner. This will cause the emitted light to become more uniform to the viewer.
- <u>Diffusion</u>: The scattering of incident light by reflection from, or transmission through, a rough surface.
- <u>Direct View Image NVIS (Type I)</u>: Any NVIS that uses the goggle and displays the intensified Image on a phosphor screen in the user's direct line of sight.
- **Edge Wrapping:** Is the process of manufacturing a border around the edge of an optical filter to block light transmission and/or protect the edges from damage. The edge wrapped area of an optical filter is often used to permanently attach or hold a given filter in place.
- <u>Electronic and/or Electro-Optical Displays</u>: All displays capable of presenting a variety of different images on their screen. These displays may present characters, numerals, symbols, graphics, or video. They are based on a CRT, a dot matrix technology, or a segmented design, and may, or may not be, capable of portraying shades of gray.
- **Filtered Lamp Assembly (FLA):** A device that includes an optical filter, an incandescent lamp or LED and a metal assembly that encapsulates the filtered lamp. Most FLAs are made to industry standard sizes like T-1, T-1³/₄ and T-3¹/₄ as examples.



- **<u>Glass Annealing</u>**: The process of heating glass gradually and then allowing it to cool slowly at a controlled rate, in order to remove internal stresses. The primary purpose for annealing is to soften the glass to improve its machinability. After the removal of the internal stresses, the annealing process will also improve the clarity and consistency of glass (and acrylics) for optical filters and windows.
- **<u>Glass Tempering</u>**: The process of improving the hardness of glass (called toughening) by heating it at a very high temperature and then quickly cooling it. The primary benefit is added strength for projects where maximum durability is desirable. Tempered glass is also much safer to handle, when broken it will break into small, circular pieces instead of the usual sharp, jagged shards.
- **Infrared (IR):** Infrared energy is light that we cannot see, but our bodies can detect as heat. It includes the portion of the color spectrum with wavelengths longer than visible light.
- **Interference Filter**: A substrate containing a deposition coating that is applied to one side of the substrate. The filter is highly reflective, but can obtain steep cut-off points at specific wavelengths.
- **Interior Lighting:** All lighting within the aircraft including but not restricted to the following lighting systems:
 - A) Instrument
 - Primary (Green A, Green B)
 - Secondary
 - B) Console
 - Primary (Green A, Green B)
 - Secondary
 - C) Emergency
 - D) Warning, Caution, and Advisory displays and indicators (Yellow, Red)
 - E) Utility and Map (White)
 - F) Controls (Knobs, Handles, Push Buttons)
 - G) Compartment
 - H) Work and Inspection Lights (White)
 - I) Jump Lights (Yellow)
- **IR Mode:** The infrared (IR) or covert mode for exterior lighting is defined as not viewable by a dark -adapted, unaided eye at a distance greater than 30 feet, in the dark, and when the system is on the ground.
- **ITO Coating:** Indium Tin Oxide (ITO) is a transparent and conductive substance. The layers must be thin to provide substantial transparency, particularly at the blue end of the spectrum.



- **Laminate Filter:** An optical filter that is made from multiple material layers (known as a stack-up) to achieve the desired optical filter properties.
- **<u>Light Leaks</u>**: Visual evidence through the NVIS of light emitted from a component from areas that are not intended to be illuminated.
- Lighting Subsystem: All devices that emit or transmit light within the flight deck or other crew compartments and are attached to the aircraft power via a common dimmer control.
- Lighting System: All devices that emit or transmit light within the flight deck or other crew compartments.
- Long Wave Pass Filter: A dichroic filter that reflects 90% of the visible light spectrum while allowing transmission of infrared wavelengths IR and near IR of up to 80% (also called a "cold mirror").
- **Luminance**: Characterizes emission or reflection from flat, diffused surfaces. The luminance indicates how much luminous power will be perceived by an eye looking at the surface from a particular angle of view. Luminance is thus an indicator of how bright the surface will appear. [Units: candela per square meter (cd/m²)]
- <u>Metalized Edge</u>: A metallic coating (often thin layers of chrome, nickel and gold) placed around the edges of an optical filter. A metalized edge creates a surface that can be soldered or bonded directly into an opto-mechanical assembly allowing one to create a hermetic seal.
- <u>MIL-L-85762A</u>: This military standard was published in 1988 and served very well for eleven years as the standard definition and interface criteria for NVIS compatibility. It established performance, general configuration, testing, and acceptance requirements for NVIS compatible aircraft interior lighting. MIL-L-85762A applied to all systems, subsystems, component equipment and hardware which provide the lighting environment in aircraft crew stations and compartments where NVIS are used.
- MIL-STD-3009: Developed in 2001, this new standard was derived from MIL-L-85762A as a way to preserve standard definition, and to comply with the Perry directive. This document no longer contains the lighting system design requirements that were in MIL-L-85762A, it now deals only with interface and performance requirements. MIL-STD-3009 also adds exterior lighting compatibility definitions and criteria as well as the 'Class C' NVIS standard to incorporate compatibility with HUD display technology.
- <u>Monolithic Filter</u>: This describes a filter that is made of a single material or layer to achieve the desired optical filter properties.

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- **Neutral Density Filter:** A filter designed to reduce transmission evenly across a portion of a certain spectrum, ultraviolet and visible, visible, or infrared. There are two types of Neutral Density filters: absorptive and reflective.
- **<u>NVG Compatible</u>**: Any device or filter that is compatible with night vision goggles, but does not necessarily comply with MIL SPEC.
- **NVG Filter:** A night vision filter that is compatible with the goggle. The filter meets MIL-STD-3009 NVIS radiance requirements, but not the chromaticity specifications.
- **NVIS (Night Vision Imaging Systems):** An illumination system that is compatible with night vision compliant goggles (via image intensifier tubes) to produce an enhanced image of a scene in light conditions too low for normal navigation and pilotage. All NVIS filters categorized in this catalog are MIL-STD-3009 compliant.
- **NVIS Filter:** A night vision filter which is compliant with MIL-STD-3009 requirements for chromaticity and NVIS radiance.
- **NVIS Friendly Filter:** A night vision compatible filter that does not meet all MIL-STD-3009 requirements for NVIS radiance and/or chromaticity specifications. NVIS friendly filters will still work effectively with night vision compliant goggles.
- **NVIS Radiance (NR):** The amount of energy emitted by a light source that is visible through NVIS. (This is how sensitive the goggle will be to the light.)
- **Polycarbonate:** Made of thermoplastic polymers containing carbonate groups in their chemical structure, Polycarbonate is an excellent plastic for optical filters. With just 1/6 the weight of glass, it also provides high impact resistance and an excellent flammability rating. To prevent scratching, it is recommended to use a clear hard coating with optional anti-glare or anti-reflection properties.
- **Projected Image NVIS (Type II)**: Any NVIS that uses goggles and projects the intensified image on a see-through medium in the user's line of sight. This configuration allows simultaneous viewing of the intensified image and visual cues such as HUD (Head Up Display) symbols.
- **<u>Radiance</u>**: The amount of light that passes through or is emitted from a source. This indicates how much of the power emitted by an emitting or reflecting surface will be received by an optical system.
- **<u>Rated Drive Condition</u>**: The electrical power states obtained by conformance to the allowable electrical characteristics (voltage, current, pulse width modulation, frequency, etc.).

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- <u>Secure</u>: An Army definition, often applied to ground vehicles and equipment, meaning that the visible light emitted is reduced to the minimum needed to do the mission, and the near IR content is reduced to less than an estimated 5% of the visible light. (The observer has a limited range of use for the goggle. The goggles would be secure up to a certain distance.)
- **Short Wave Pass Filter:** A dichroic filter that reflects 90% of near infrared (NIR) and infrared (IR) light while transmitting up to 80% of the visible light (also called a "hot mirror").
- <u>SMD (Surface-Mounted Device)</u>: Refers to a component (LED, IC, resistor or capacitor) that uses surface-mount technology (SMT) to mount directly to a printed circuit board (PCB).
- <u>SMT (Surface-Mount Technology)</u>: Is a method for producing electronic circuits in which the components are mounted or placed directly onto the surface of printed circuit boards (PCBs). As opposed to 'Through-Hole Mounting (THM)' that uses traditional leads placed into drilled holes on a PCB.
- **Spectroradiometer:** Is a device designed to measure the wavelengths of individual colors of light. Spectroradiometers typically take measurements of spectral irradiance and spectral radiance. CIE chromaticity coordinates and luminosity can then be calculated, providing a complete description of the source's color, including chromaticity, spectral power, illuminance, luminance and NVIS radiance.
- **<u>Spatter</u>:** Surface contamination resulting from the unintentional deposition of non-vaporized evaporant on the substrate.
- **Sunlight Readable:** Meeting the contrast requirements stated in MIL-STD-3009 in order to view an illuminated signal effectively in daylight conditions.
- <u>Thin-film Interference</u>: Patterns of light and dark bands of a generally parallel appearance caused by the additive effects of in-phase or out-of-phase wave fronts reflected from two or more surfaces.
- <u>Thin-film Interference Coating</u>: A deposition coating that is applied to one side of a substrate. This coating is highly reflective, but can obtain steep cut-off points at specific wavelengths.
- **Transmittance:** The effectiveness of a material in transmitting radiant energy.



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MIL-STD-3009

TABLE II. Chromaticity requirements.

		TYPE 1									TYPE II										
				Clas	is A				Clas	sВ		Class A				Class B					
Lighting component(s)	Para.	u'ı	V'1	r	cd/m ² (fL)	NVIS Color	u'ı	V'1	r	cd/m ² (fL)	NVIS Color	u'1	V'1	r	cd/m ² (fL)	NVIS Color	u'ı	V'1	r	cd/m ² ()	NVIS Color
Primary	4.3.4.1	.088	.543	.037	0.343	Green A		1				.088	.543	.037	0.343	Green A					
Secondary	4.3.4.2	.088	.543	.037	0.343	Green A						.088	.543	.037	0.343	Green A	1				
Illuminated controls	4.3.4.3	.088	.543	.037	0.343	Green A						.088	.543	.037	0.343	Green A					
Compartment lighting	4.3.4.4	.088	.543	.037	0.343	Green A			Sar	me		.088	.543	.037	0.343	Green A	1		Sa	me	
Utility, map, work, and inspection	4.3.4.5	.088	.543	.037	0.343	Green A			as	5		.088	.543	.037	0.343	Green A	1		а	s	
	4.3.4.5	.190	.49	.04	0.343 (0.1)	White			Clas	s A		.190	.49	.04	0.343 (0.1)	White			Clas	ss A	
Caution and advisory signals	4.3.4.6	.088	.543	.037	0.343 (0.1)	Green A						.088	.543	.037	0.343 (0.1)	Green A	1				
Jump lights	4.3.4.7	.088	.543	.037	17.2 (5.0)	Green A						.088	.543	.037	17.2 (5.0)	Green A	1				
		.274	.622	.083	51.5 (15.0)	Yellow						.274	.622	.083	51.5 (15.0)	Yellow					
Special lighting components where increased display emphasis by highly saturated (mono- chromatic) color is necessary, or adequate display light readability cannot be achieved with "GREEN A"	All of the above	.131	.623	.057	0.343 (0.1)	Green B						.131	.623	.057	0.1	Green B					
Warning signal	4.3.4.8.1	.274	.622	.083	51.5 (15.0)	Yellow	.274	.622	.083	51.5 (15.0)	Yellow	.274	.622	.083	51.5 (15.0)	Yellow	.274	.622	.083	51.5 (15.0)	Yellow
			NC	DT APP	LICABLE		.450	.550	.060	51.5 (15.0)	Red		NOT	APPL	ICABLE		.450	.550	.060	51.5 (15.0)	Red
Master caution signal	4.3.4.8.2	.274	.622	.083	51.5 (15.0)	Yellow		Sa	me as	Class A		.274	.622	.083	51.5 (15.0)	Yellow		Sa	me as	Class A	

Where:

u'₁ and v'₁ = 1976 UCS chromaticity coordinates of the center point of the specified color area.

r = radius of the allowable circular area on the 1976 UCS chromaticity diagram for the specified color.

fL = footlamberts



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			TYPE 1						TYPE II						
Lighting components		Paragraph	Class A				Class B			Class A	Class B				
			Not Less	Not Greater	fL	Not Less	Not Greater	fL	Not Less	Not Greater	fL	Not Less	Not Greater	fL	
			Than: (NR _A)	Than: (NRA)		Than: (NR _B)	Than: (NR _B)		Than: (NRA)	Than: (NRA)		Than: (NR _B)	Than: (NR _B)		
Primary		4.3.5.1		1.7x10 ⁻¹⁰	0.1					1.7x10 ⁻¹⁰	0.1				
Secondary		4.3.5.2		1.7x10 ⁻¹⁰	0.1					1.7x10 ⁻¹⁰	0.1				
Illuminated controls		4.3.5.3		1.7x10 ⁻¹⁰	0.1	<u>1/</u>	Same as			1.7x10 ⁻¹⁰	0.1	<u>1/</u>	Same as		
Compartment	·	4.3.5.4		1.7x10 ⁻¹⁰	0.1		Class A			1.7x10 ⁻¹⁰	0.1		Class A		
Utility, map, work,	Green	4.3.5.5		1.7x10 ⁻¹⁰	0.1	1				1.7-10 ⁻¹⁰	0.1	1			
and Inspection lights	White	4.3.5.5		1.0x10 ⁻⁹	0.1					1.0-10 ⁻⁹	0.1				
Caution and advisory lights		4.3.5.6		1.7x10 ⁻¹⁰	0.1					1.7-10 ⁻¹⁰	0.1				
Jump lights		4.3.5.7	1.7x10 ⁻⁸	5.0x10 ⁻⁸	5.00	1.6x10 ⁻⁸	4.7x10 ⁻⁸	5.0		5.0x10 ⁻⁸	5.0		4.7x10 ⁻⁸	5.0	
Warning signal		4.3.5.8	5.0x10 ⁻⁸	1.5x10 ⁻⁷	15.0	4.7x10 ⁻⁸	1.4x10 ⁻⁷	15.0		1.5x10 ⁻⁷	15.0		1.4x10 ⁻⁷	15.0	
Master caution signal	•	4.3.5.8	5.0x10 ⁻⁸	1.5x10 ⁻⁷	15.0	4.7x10 ⁻⁸	1.4x10 ⁻⁷	15.0		1.5x10 ⁻⁷	15.0		1.4x10 ⁻⁷	15.0	
Emergency exit lighting			5.0x10 ⁻⁸	1.5x10 ⁻⁷	15.0	4.7x10 ⁻⁸	1.4x10 ⁻⁷	15.0		1.5x10 ⁻⁷	15.0		1.4x10 ⁻⁷	15.0	
Electronic and electro-optical displays (monochromatic)				1.7x10 ⁻¹⁰	0.5		1.6x10 ⁻¹⁰	0.5		1.7x10 ⁻¹⁰	0.5		1.6x10 ⁻¹⁰	0.5	
Electronic and electro-optical displays (multi-color)	White			2.3x10 ⁻⁹	0.5		2.2x10 ⁻⁹	0.5		2.3x10 ⁻⁹	0.5		2.2x10 ⁻⁹	0.5	
	MAX]		1.2x10 ⁻⁸	0.5		1.1x10 ⁻⁸	0.5		1.2x10 ⁻⁸	0.5		1.1x10 ⁻⁸	0.5	
HUD systems		4.3.5.10	1.7x10 ⁻⁹	5.1x10 ⁻⁹	5.0	1.6x10 ⁻⁹	4.7x10 ⁻⁹	5.0		1.7x10 ⁻⁹	5.0		1.6x10 ⁻⁹	5.0	

TABLE III.a. NVIS radiance requirements using English units.

Where:

NR_A = NVIS radiance requirements for Class A equipment.

NR_B = NVIS radiance requirements for Class B equipment.

fL = footlamberts

NOTE 1. For these lighting components, Class B equipment shall meet all Class A requirements of this specification. The relative NVIS response data for Class A equipment, $G_A(\lambda)$ (TABLE III.a), shall be substituted for $G_B(\lambda)$ to calculate NVIS radiance.



METRIC CONVERSION

Millimeters to Inches Conversion Chart

mm	INCHES	mm	INCHES	mm	INCHES
1	0.0394	21	0.8268	41	1.6142
2	0.0787	22	0.8661	42	1.6535
3	0.1181	23	0.9055	43	1.6929
4	0.1575	24	0.9449	44	1.7323
5	0.1969	25	0.9843	45	1.7717
6	0.2362	26	1.0236	46	1.8110
7	0.2756	27	1.0630	47	1.8504
8	0.3150	28	1.1024	48	1.8898
9	0.3543	29	1.1417	49	1.9291
10	0.3937	30	1.1811	50	1.9685
11	0.4331	31	1.2205	51	2.0079
12	0.4724	32	1.2598	52	2.0472
13	0.5118	33	1.2992	53	2.0866
14	0.5512	34	1.3386	54	2.1260
15	0.5906	35	1.3780	55	2.1654
16	0.6299	36	1.4173	56	2.2047
17	0.6693	37	1.4567	57	2.2441
18	0.7087	38	1.4961	58	2.2835
19	0.7480	39	1.5354	59	2.3228
20	0.7874	40	1.5748	60	2.3622

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